# **Construction & Deployment Logistics**

## **Building Aegis Station in Stages**

# Overview

Aegis Station is a modular world—constructed ring by ring, piece by piece. It doesn't require full completion to begin operations. This approach enables early science, early habitation, and early revenue.

# **Assembly Plan**

## Stage 1: Earth Launch and Orbital Assembly

- Modules launched to low Earth orbit (LEO) via heavy-lift vehicles
- Dry components only-no water until lunar orbit
- Segmented ring sections, central hub trusses, and systems bays assembled robotically or by crew
- Rings constructed independently to reduce schedule risk

## Stage 2: Tug Transfer to Lunar Orbit

- Completed ring modules are moved to **lunar orbit** via electric tugs or hybrid propulsion stages
- Non-rotating hub remains in microgravity throughout
- Each ring is spun up only after orbital installation

# **Stage 3: Shielding Operations**

- Once in lunar orbit, shielding begins using lunar-sourced water
- Tankers deliver directly to shield reservoirs embedded in the outer hull
- Shielding is done **per ring**, enabling operation before full station fill

# **Phased Ring Activation**

Each ring is a **self-contained system**:

- Independent pressurization and life support
- Local power and crew quarters

- Dedicated thermal and ECLSS subsystems
- Physical separation ensures fault tolerance and safety

#### This means:

- Ring A can be inhabited and operational before Ring B and C are completed
- Early ring can serve as a pilot program, testbed, or limited-function habitat
- Initial crew (science, construction, systems) supports both habitation and expansion

## Shielding Timeline and Integration

- Each ring's shielding volume: ~550,000 tons of water
- With a 30-tanker fleet moving 900 tons/day, each ring takes ~1.6 years to fully shield
- Shielding begins immediately upon orbital arrival
- Rings may begin partial operations once **lower decks are shielded**, extending protection upward
- Fleet continues in parallel across multiple rings

## **Construction Cost Breakdown**

Component	<b>Estimated Cost</b>
Launch and dry mass to LEO	~\$300 billion
Tug transfers to lunar orbit	~\$10–30 billion
Lunar water sourcing and fill	~\$250 billion
Total (Phase 1–3)	~\$560 billion

Includes station dry mass (~120,000 tons), shielding mass (~1.65M tons), and all transfer/assembly stages.

## Why This Works

- Spreading deployment reduces schedule and budget pressure
- Early activation of Ring A proves out systems and delivers value
- Risk containment: problems in one ring don't affect the others
- Modular shielding allows gradual buildup of protection and infrastructure

## **Operational Timeline (Revised)**

# Year Milestone

- 1 Launches of dry ring modules begin
- 2 Assembly of Ring A in LEO complete
- 3 Ring A moved to lunar orbit
- 4 Ring A begins shielding, early operations
- 5 Ring A partially shielded; Ring B underway
- 6 Ring B arrives; shielding begins
- 7-8 Ring C in LEO; crew scaling begins
- 10 Full shielding and activation complete

This phased model is **flexible**, **redundant**, and **resilient**—all core to Aegis Station's design philosophy.